# QUALITY SERVICE · OUTSTANDING VALUE INNOVATIVE PRODUCTS



Providing Parts Handling Solutions Since 1980



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## **CONVEYORS**

#### HIGH STRENGTH, ANODIZED EXTRUDED ALUMINUM PRODUCTS



#### **Features**

- Unit comes completely assembled, wired and tested prior to shipping
- Cross Members steel cross members for exceptional torsion rigidity
- Castings supports bearings and pulleys featuring a unique take-up design tracking adjustments at the four corners
- Bearing assemblies set in castings with covers, no exposed rotating parts
- Soft drop zone or full length slider bed
- Stainless steel wear strip to minimize generation of particulates
- Bearings sealed, self-aligning bearings set in solid aluminum castings
- Warranty Five Year Limited

MAC precision machined trapezoidal crowned steel pulleys provide improved belt tracking and less contamination compared to aluminum pulleys



#### **Features**

- Unit comes completely assembled, wired and tested prior to shipping
- Cross Members steel cross members for exceptional torsion rigidity
- Castings supports bearings and pulleys featuring a unique take-up design tracking adjustments at the four corners
- Pulleys 2.125"(54mm) drive and idle pulleys both machined with trapezoidal crowns, with machined V-Guided grooves, drive pulley is fully lagged, shafts are 3/4" (19mm) diameter and bearings are sealed self aligning type. Drive pulley is lagged with ruff top material
- Bearing assemblies set in castings with covers, no exposed rotating parts
- Soft drop zone or full length slider bed
- Stainless steel wear strip to minimize generation of particulates
- Bearings sealed, self-aligning bearings set in solid aluminum castings
- Warranty Five Year Limited

#### MAC Automation Concepts, Inc.

#### MAC CONVEYORS-WELDED STEEL CONSTRUCTION

#### **MAC Track Steel Series**

- Fully welded construction of this model produces a solid, square frame for industrial use
- Powder coated or stainless steel frame
- Wide selection of various belt materials and surface textures



- Formed C-channel steel frame with welded cross members
- Ideally suited for industrial use

#### Horizontal To Incline Steel Series

- Wide selection of various belt materials and surface textures
- Incline angles are up to 60 degrees. In-feed flaps to contain product are standard
- Machined V-Guided grooves, drive pulley is fully lagged, shafts are 3/4"(19mm) diameter
- Bearings are sealed
- self-aligning type

#### **Heavy Duty Incline Steel Series**

- Angles available up to 60°
- High cleats are recommended for steep inclines
- Stainless Steel formed hopper from 1 to 20 cubic feet are available at your request

MAC precision machined trapezoidal crowned steel pulleys provide improved belt tracking and less contamination compared to aluminum pulleys



#### MAC CONVEYORS-WELDED STEEL CONSTRUCTION

#### Large Frame Steel Series

- Used for medium weight applications
- Bearing housings and pulleys feature a unique design for easy service and belt tracking adjustments



#### Horizontal To Decline & Incline To Horizontal Steel Series

- Wide selection of various belt materials and surface textures
- Incline angle is adjustable up to 45 degrees
- Machined V-Guided grooves, drive pulley is fully lagged, shafts are 3/4"(19mm) diameter
- Bearings are sealed self aligning type



MAC Automation Concepts, Inc.

## **CONVEYORS**

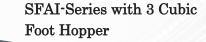
#### MAC HOPPER CONVEYORS

Units are constructed from powder coated welded steel frame or aluminum extrusion. These hopper conveyors can receive parts from production operations and convey them into a tote, grinder or feeder bowl. Hopper angles are available up to 60 degrees with standard 2 ply TPU belt material with 1 1/2"(40mm) cleats on 15"(380mm) centers. Higher cleats are recommended for steep inclines. Hoppers can be fabricated from 1 to 20 cubic feet. They are constructed of powder coated steel or stainless steel.



#### **MAC HOPPER CONVEYORS**

SFAI-Series with Foot Hopper





HD-Series with 15 Cubic Foot Hopper



**HD-Series Double Conveyor Hopper** 



MAC Automation Concepts, Inc.

## **AUTOMATIC FILL SYSTEMS**

#### **INLINE FILL SYSTEMS**

#### ILSS or ILSA-In-Line System Steel or In-Line System Aluminum

The most economical type of system found on the market. The system size is determined by the size and number of containers required for a certain amount of unattended run time. Systems for cycle count controls consist of an indexing conveyor, a gravity type accumulation conveyor, a control panel and leg supports with an end stop at end of gravity conveyor. Systems by weight scale control also include a powered roller style weigh scale conveyor with single point load cell with weigh scale controls. These systems are usually positioned along either side of the press with an under the press or multiple under the press conveyors feeding the container indexing and loading system. This may also be combined with other conveyors or equipment to create a custom system.



## FOR BOXES, BAGS, TOTES, TRAYS & GAYLORDS

#### PARALLEL BOX FILL SYSTEMS

#### PBSS or PBSA-Parallel Box System Steel or Parallel Box System Aluminum

The second most economical type of system found on the market. The system size is determined by the size and number of containers required for a certain amount of unattended run time. Systems for cycle count controls consist of an indexing conveyor, a gravity type accumulation conveyor, an equipment sub-frame, a pneumatic sweep arm, a control panel and leg supports with an end stop at end of gravity conveyor. Systems by weight scale control also include a powered roller style weigh scale conveyor with single point load cell with weigh scale controls. These systems are usually positioned along either side of the press with an under the press or multiple under the press conveyors feeding the container indexing and loading system. This may also be combined with other conveyors or equipment to create a custom system.



MAC Automation Concepts, Inc.

## AUTOMATIC FILL SYSTEMS

#### MULTI-LEVEL FILL SYSTEMS

## HSS/HSSA-Horizontal System Powder Coated welded Steel or Horizontal Stack System Aluminum MAC Stack

This type of system provides the most efficient use of space both in the linear direction as well as a usable width dimension. The system size is determined by the size and number of containers required for a certain amount of unattended run time. Systems for cycle count controls consist of an indexing conveyor, a gravity type accumulation conveyor, an equipment sub-frame, a pneumatic or electric belt elevator type of lift, a control panel and leg supports with an end stop at the end of the gravity conveyor.

Systems by weight scale control also include a powered roller style weigh scale conveyor with a single point load cell with weigh scale controls, which can be positioned either before the elevator or on the elevator, depending on space requirements. The orientation of the conveyor is normally belt conveyor on bottom and gravity on top, but may be reversed depending upon application. These systems are usually positioned along either side or the end of the press with an under the press or multiple under the press conveyors feeding the container indexing and loading system. This may also be combined with other conveyors or equipment to create a custom system.

#### Available Models HSS & HSSA

#### Horizontal System Steel or Aluminum

- Available in 2, 3 or 4-tier
- Net weight, weight count or cycle count
- Standard MAC powder coated finish





## FOR BOXES, BAGS, TOTES, TRAYS & GAYLORDS

#### MULTI-LEVEL FILL SYSTEMS



MAC Automation Concepts, Inc.

## AUTOMATIC FILL SYSTEMS

#### ROTARY FILL SYSTEMS

#### **RIT Systems**

Rotary Index Tables are designed as a cost effective method of filling bags or boxes. The indexing tables can be sized to provide many hours of unattended run-time. The robust design, which is engineered to take demanding punishment from an industrial environment, is far superior to competitive designs. Our control panel has a NEMA 1 cabinet with hinged front door, no screws to remove for panel access. You can see the quality in the panel design and component layout. A state of the art operation interface equipment to controller sequence of operations, this provides reliable no hassle functionality. Included in the basic package is our CT8 control package. This standardized control is a cycle count based system, which receives cycle signals from the IMM and is entered into the programmable operator interface.

#### **Features**

- Fast Molding machine does not stop, the feed conveyor momentarily stops
- Programmable Interlocks either with IMM and/or signals operator for service
- Control CT8 (Cycle Count Control), CT11 (Weigh Scale Hopper-Option)
- Industrial, welded structural steel heavy wall tube frame with 1/4" thick plate steel table surface
- Standard MAC powder coated finish



## FOR BOXES, BAGS, TOTES, TRAYS & GAYLORDS

#### **ROTARY FILL SYSTEMS**

#### Rotary Index Table

- With stainless steel bag rings
- Raised up bottom platform
- In-feed conveyor option

#### Rotary Index Table

With tall powder coated steel bag Frames

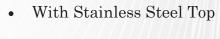
Many sizes or options available





## Rotary Index Table

With SS box dividers



#### Rotary Index Table

- With 4 tall powder coated steel bag dividers
- Stop positions can be programmed in the following increments 2,3,4,6,8,12 and 24

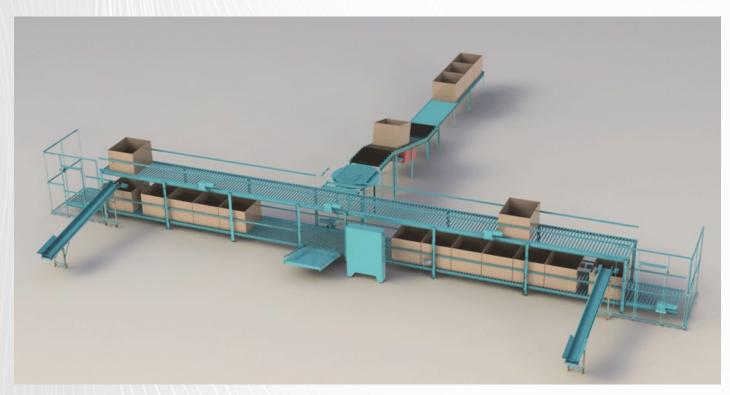
#### MAC Automation Concepts, Inc.

## Plantwide Systems

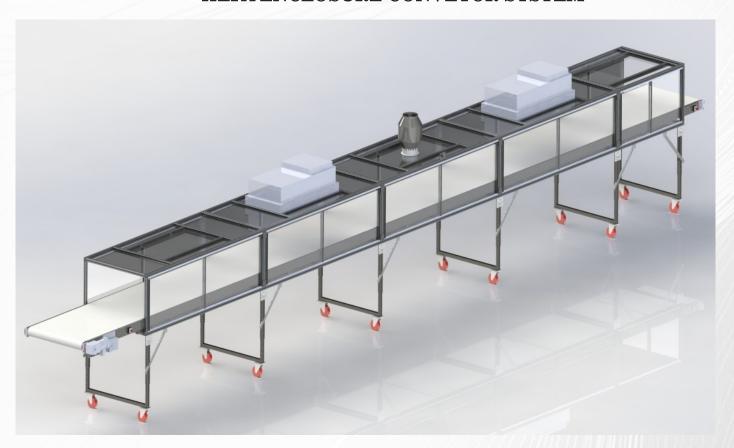
#### PART ORIENTATION SYSTEM



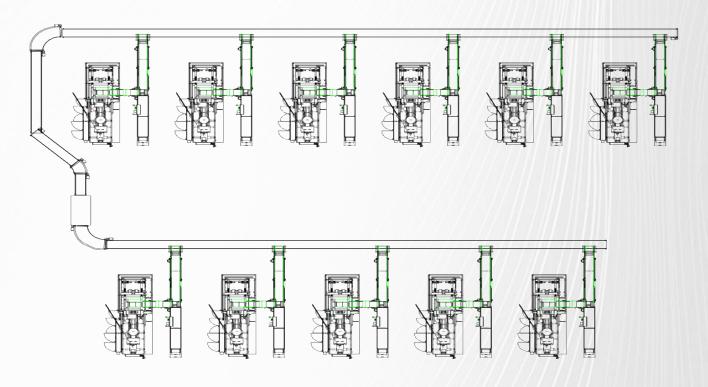
#### GAYLORD FILLING SYSTEM



#### HEPA ENCLOSURE CONVEYOR SYSTEM



#### TRUNKLINE PART TRANSFER SYSTEMS



#### MAC Automation Concepts, Inc.

## **AUTOMATIC PART SORTING**

## PART SORTING EQUIPMENT

## **Automatic**

- Quality Control Sampling
- Part/Runner Separation
- Reject Sorting
- Diverting of Start up Shots

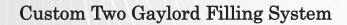


S1 Sorter Free Standing with Blowing System





Front/Rear Free Standing Diverter





Separator Bar mounted on HIHSS Discharge End

## PART SORTING EQUIPMENT

#### Screw Type Part/Runner Separator



STS Available lengths

- 24 inches
- 30 inches
- 36 inches
- 42 inches
- 48 inches



Gap Roller Separators





SH Separator with Pin or Textured Belt



#### MAC Automation Concepts, Inc.

## **INSPECTION TABLES**

#### **INSPECTION TABLES**

#### Portable Inspection and Sorting Tables

### Ergonomic – Efficient – Cost Effective

The Inspection Tables are generally used to provide a work surface to complete an inspection or assembly process. The units are constructed of a powder coated welded steel or an extruded aluminum frame structure. Steel structures feature an adjustable height work surface. The work surface features a perimeter rail. Included with a overhead light and discharge chute the entire unit is mounted on locking casters for portability.





Standard or Custom Styles Available



## Available Options Adjustable Shelves

- **Power Outlets**
- Scales
- Integrated conveyor
- Integrated bottom light
- Table tops available in stainless steel, laminate and hard wood





Standard MAC powder coated finish

#### **ROTARY WORK TABLE**

#### Rotary Work Table Series

Rotary Tables are designed to accept product flow from discharging belt or other general material handling systems. In typical applications, the product is conveyed on to the table to allow multiple operators. They also efficiently handle tasks and allow products to be conveyed from multiple machines to one location and have one operator handle multiple tasks without added effort or ergonomic strain.



MAC Automation Concepts, Inc.

## PORTABLE CLEAN ROOMS

#### PORTABLE HEPA CLEANROOMS

Cost Effective Products to Help Molders
Consistently Produce Clean Quality Parts







Over the Press HEPA Enclosures

Includes moving portion of molding machine. Enclosures of this type can also be used to control humidity levels to minimize mold and condensation.

#### Free Standing Hard Wall HEPA Enclosures

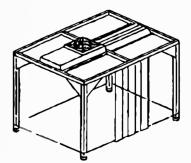
Available in many sizes and configurations

#### Portable Cleanrooms

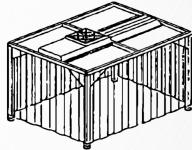
MAC's controlled environment enclosures maximize efficiency of cleanroom molding for a fraction of the cost of a cleanroom facility.

They can enable a molder to quickly and inexpensively enter the growing medical market, add to existing cleanroom capacity, or further enhance contamination control by further isolating parts within an existing cleanroom.

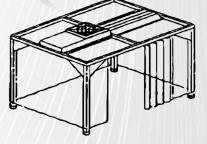




"A" - Solid Curtains with Strip Entry



"B" - 8 inch Strip Curtains with 2 inch Overlap



"C" - Solid Curtains with Bi-Fold Curtain Entry

MAC Automation Concepts, Inc.

## PART CONTAINMENT PRODUCTS

#### CHUTES, TIE BAR SLEEVES & MOLD SIDE CURTAINS

#### Guideskirts

- Guideskirts replace the need for expensive fabricated sheet metal or hastily rigged cardboard chutes
- Improve quality of parts by preventing part loss or contamination
- Soft, pliable material allows easy cleaning
- Withstands temperature up to 200 degrees
- Custom sizes and high temperature material also available

#### Detachable Chute & Soft Chute Guideskirt

Specifically designed to transfer molded parts from under the machine to a conveyor or container





**Tapered and Straight Guideskirt** Allows parts to funnel or align below the mold for ease of packaging or secondary processing

Delayed Drop Guideskirt Mounts directly to the mold and is actuated by the opening and closing of the molding machine





Split Leg (left) and Walking Split Leg (right) Guideskirts off-set legs permit directing parts into separate lanes on conveyors



## CHUTES, TIE BAR SLEEVES & MOLD SIDE CURTAINS

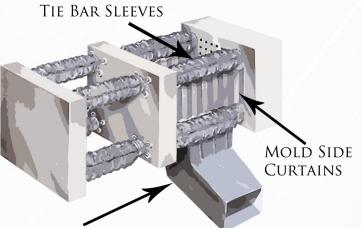


SBS Style Side by Side Detachable Chute Guideskirt (left) & COS Style Dual Soft Chute (not pictured)

Unique design allows parts already separated in the mold to remain apart while directing them to the front of the machine

FR Style-Front and Rear Dual Soft Chute Guideskirt is used when clearance between the machine frame and the base is limited offering the solution to part separation





GUIDESKIRT PARTS CHUTE

#### Mold Side Curtains

Confine parts that have a tendency to fly out the sides of the mold







#### MAC Automation Concepts, Inc.

## Material Transfer & Storage Systems

## MAC RESIN BINS



Our resin bins are designed for the storage and handling of resin material. We specifically manufacture our resin bins from heavy-duty polyethylene for toughness, durability, effortless cleaning and visibility of contents. These bulk containers have heavy-duty casters simplifying the transport and handling of bulk solids. The resin bin's rugged powder coated steel framework provides long-term dependable service.

Using resin bins in a plastic injection molding plant can immediately help with material control and cleanliness. Resin bins are a perfect solution to health and safety regulations controlling the manual lifting of heavy loads such as bags of raw material.



## Model RB75L

Capacity 75 Lbs. (based on styrene)

- Size 18" Length x 18" Width x 30.1" Height
- Holds Approx. 2.3 cubic feet (1+ Drum)
- Est. Shipping weight 45 lbs.
- Max Wand Diameter 2.75"
- Casters 4" Diameter Toe-Locking, Full Swivel
- STACKABLE DESIGN



#### MAC RESIN BINS

### Model RB150L

Capacity 158 Lbs. (based on styrene)

- Size 23" Length x 23" Width x 37.6" Height
- Holds Approx. 4.5 cubic feet (3+ Bags)
- Est. Shipping weight 90 lbs.
- Max Wand Diameter 4"
- Casters 4" Diameter Toe-Locking, Full Swivel
- STACKABLE DESIGN

## Model RB350L

Capacity 368 Lbs. (based on styrene)

- Size 31" Length x 31" Width x 42.8" Height
- Holds Approx. 10.5 cubic feet (1+ Drum)
- Est. Shipping weight 120 lbs.
- Max Wand Diameter 4"
- Casters 4" Diameter Toe-Locking, Full Swivel
- STACKABLE DESIGN





## Model RB800C

Capacity 800 Lbs. (based on styrene)

- Size 37.5" Length x 37.5" Width x 52.4" Height
- Holds Approx. 22.7 cubic feet (2+ Drums)
- Est. Shipping weight 200 lbs.
- Max Wand Diameter 4"
- Casters 5" Diameter (2) Fixed & (2) Toe-Locking,
   Full Swivel
- NON-STACKABLE

MAC Automation Concepts, Inc.

## MATERIAL TRANSFER & STORAGE SYSTEMS

#### MAC RESIN BINS

#### Model RB1200C

Capacity 1200 Lbs. (based on styrene)

- Size 43.5" Length x 43.5" Width x 54.7" Height
- Holds Approx. 34.2 cubic feet (1+ Gaylord)
- Est. Shipping weight 290 lbs.
- Max Wand Diameter 4"
- Casters 5" Diameter (2) Fixed & (2) Toe-Locking, Full Swivel
- NON-STACKABLE

Resin bins come in different sizes

RB75L, RB150L, RB350L, RB800C & **RB1200C** 

**SELECT MODELS** 



#### Portable & Remote Material **Loading Systems**

The MAC Automatic Resin Bin Loading Station is designed to work with MAC mobile resin storage bins and Drum or Gaylord Filter Covers. It is a convenient method for automatically filling these bins from Gaylord or drum containers.

MAC RB 1200



RB800C & RB1200C are not stackable for safety reasons

#### MAC RESIN BINS OPTIONS

#### **Available Options**

- Lid Pockets Hold lid when not in use
- Handles Make bins easier to push and maneuver
- Vacuum take off box
- Elastic Zippered Port Cover Seals out contamination when using vacuum probes (STANDARD on 75 lb. unit)
- Material level sensor
- Lid latches
- Portable/Stationery loading station
- Dual take off configuration





Custom take offs for Air Conveying







-100 30 -25

Resin Lid Pocket for Lids

Vacuum Take Off Box

Elastic Zippered Port Cover

Material Level Sensor







**Custom Lids** 



Lid Latches



Handles

MAC Automation Concepts, Inc.

## MATERIAL TRANSFER & STORAGE SYSTEMS

#### DRUM & GAYLORD FILTER COVERS

#### **Drum Covers**

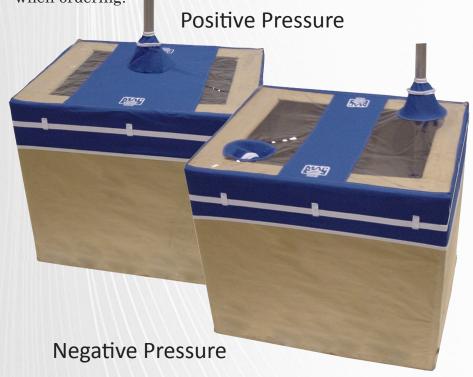
Covers available for 22" & 24" diameter drums. The standard access port accepts a 2" to 2.75" diameter vacuum wand. The port features an elastic band for a tight seal and a zipper to close the opening when not in use. It includes a tie cord to insure a snug fit and clear vinyl window for quick visual level check.



#### **Gaylord Covers**

The negative pressure standard cover features two access ports sized to accept a 2" to 2.75" diameter vacuum wand. The ports are located in opposite corners of the cover so that operators can reposition the vacuum wand as material shifts in the Gaylord. The ports include an elastic band for a tight seal and a zipper to close one or both openings when not in use. An elastic band around the skirt holds the cover in place.

The single port (positive pressure) cover has a center port and a belt with a buckle to more securely hold the cover in place around the skirt. The port size is specified by the customer within a range of 2" to 20" diameter. This cover is designed to reduce the mess associated with pneumatic loading of material into a Gaylord. Specify diameter of port when ordering.



#### Keep Material Clean and Contaminant Free

- Lightweight, stretchable, breathable
- Convenient see through window
- Ports are zippered with elastic
- Standard with 1 or 2 ports, other port sizes available upon request

#### **Optional Features**

- Custom shapes & sizes
- Custom silk screens (names or logos)

TIGHT FITTING COVERS REDUCE MATERIAL SPILLAGE

#### OCTAGON GAYLORD COVERS & GAYLORD TILTER



#### Gaylord Tilter & Dumper

MAC tilters are rugged quality units manufactured specifically for the injection molding industry. The units are designed as a low profile model, controlled either by a foot pedal or by a hand lever. The tilter is engineered to tilt the Gaylord to a corner as the container is being emptied. Tilting capability is up to a 45 degree angle from horizontal. Gaylords are loaded by fork lift truck or pallet jack. The design begins to tilt once the container has reached approximately 900lbs. All remaining material is directed to a corner effectively completing the product removal.



MAC Automation Concepts, Inc.

#### AIR CONVEYING SYSTEMS

## Positive Pressure Conveyor (PPC)

Positive Pressure Conveyor, which uses high pressure ambient air to effectively blow the parts and is recommended when compressed air is not consistently available.

## Vacuum Pressure Conveyor (VPC)

This style of air conveying utilizes a compressed air line attached to the supplied line vacuum. The line vacuum creates a forward moving air stream. This type of accelerating device can also be used in series to move fairly long distances.



Custom dual take off vacuum pressure system



RB150L with custom dual take offs



Custom integrated take-off chute









These systems are designed specifically for the plastics industry and are typically used in cellular manufacturing applications. Sizing of systems is directly related to part weight, shape, total distance of the run, etc. In order to provide a specific quote, MAC will require parts for testing, a schematic of the proposed run, detailing, horizontal sections and vertical rises, as well as required or desired radii for turns.

#### MAC Automation Concepts, Inc.

## ROBOTIC INTERFACE EQUIPMENT

#### Auxiliary MAC Products That Maximize Robotic Efficiency

- Maintain Cavity Separation
- Automatically Places Parts in Containers
- Delivers Parts to Convenient Operator Height
- Diverts Rejects
- Reduces Required Cycle Time of Parts Removal Robot



4 container cavity separation conveyor system



Automatic cavity separation shuttle system







Short Stroke VTP
Table top or under
press applications



Vertical Transfer
Platform (VTP)
Available in steel or
aluminum construction



VTP Robot Guarding available





Custom robot filling system

#### MAC Automation Concepts, Inc.

## ROBOTIC INTERFACE EQUIPMENT

# HIGH STRENGTH, ANODIZED EXTRUDED ALUMINUM OR POWDER COATED WELDED STEEL ROBOT GUARDS

Portable & Stationary Robot Guards

















#### **Features**

- Mount to conveyor units are available
- Stand alone units are available to customers specifications
- Panels install horizontally between posts
- Hinged, double hinged, sliding, and vertical rise gates available
- Simple bolt up assembly, easy to remove for maintenance access
- Lift out panel openings available
- Slider doors, hinged with interlock available
- Custom sizes, heavy duty options available
- Electrical interlock available per your specification
- Panels may be ordered with mesh, expanded metal, sheet metal or clear Lexan
- Permanent or portable

#### MAC Automation Concepts, Inc.

## PART CONDITIONING

## Part Conditioning Units

Water Injection Unit

- Chilled Water Air Conditioning Units
- Static Eliminator Units
- Portable Air Conditioning Units
- HEPA Filtered Blowers
- Ambient Blowers
- Water Injection Units

#### Static Eliminator













Water bath Conditioning Conveyor Unit

MAC Automation Concepts, Inc.

## Quick Change Rail System



#### Versatile - Superior Quality - Economical

- Indexing & Reversing Packages
- Reject Sorting
- Automatic Filling
- Quick Install of Chutes/Trays, Conveyors, Blowing or Vacuum Systems

Quick Change Conveyor







Quick Change Front to Rear Sorter



Quick Change Parts Blowing System

## QUICK CHANGE RAIL SYSTEMS



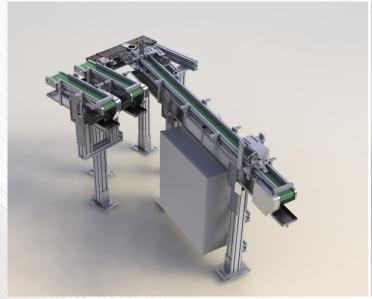


Complete Automation System with Quick Change Conveyor

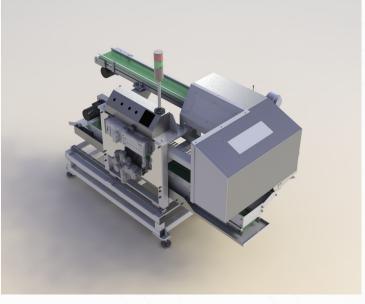


MAC Automation Concepts, Inc.

## CUSTOM SYSTEMS



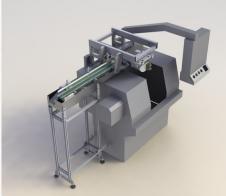
CNC Feed Conveyor System



Conveyor Integration System



Bar Feeder



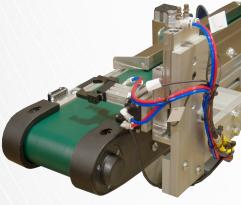
**CNC Part Handling System** 



Part Orientation System



Rope Belt Conveyor with tray



Pneumatic Gripper



Rope Belt Conveyor



#### MAC Automation Concepts, Inc.

## ESTABLISHED IN 1980

MAC Automation Concepts, Inc. has earned a solid reputation for quality, innovative products and conscientious service. Staffed with experienced and dedicated personnel and supported by state of the art design and fabrication equipment, MAC has the resources to insure consistent quality and support.

### **OUR MISSION**

is to provide superior quality and economic value to our customers with the best possible solution for each parts handling application.



## **PRODUCTS**

Conveyors
Automatic Fill Systems
Plantwide Systems
Automatic Part Sorting
Inspection/Work Tables
Portable Clean-rooms
Part Containment Products
Resin Bins
Filter Covers
Air-Veying Systems
Robotic Interface Equipment

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